T&C
Power Conversion

T&C POWER CONVERSION

Model AG 06-450

450 kHz, 550W
RF POWER SOURCE

OPERATION MANUAL

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AG 06-450

450 kHz, 550W RF POWER SOURCE

HIGH RF VOLTAGES MAY BE PRESENT AT THE OUTPUT OF THIS UNIT. All operating personnel should use extreme caution in handling these voltages and be thoroughly familiar with this manual.

DO NOT USE ANY CFC (CHLOROFLUOROCARBON) SOLVENT IN THE MAINTENANCE OF THIS PRODUCT. The no-clean flux used in manufacturing this product may leave a small inert residue, which will not affect the performance of the product. The use of CFC's for cleaning or maintenance may result in partial liquefaction of the no-clean flux residue, which will damage the unit and void the warranty.

This product is manufactured at T&C Power Conversion's Rochester, NY plant, following ISO 9001 Quality System principals.

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WARRANTY

T&C POWER CONVERSION, INC. warrants to original Purchaser/User for a period of 12 months from the date of delivery each instrument to be free from defects in materials and workmanship.

For a period of 12 months T&C will, at its opinion, adjust, repair, or replace defective parts without charge to the original purchaser, so that the instrument performs according to its specifications.
When warranty service is required, the instrument must be returned, transportation prepaid, to the factory.

If, in our opinion, the instrument has been damaged by accident, unreasonable use– inconsistent with user's manual, improper site preparation or maintenance, or abnormal condition of operation – repairs will be billed at the standard rate to Purchaser. In these cases, an estimate will be submitted to User before the work is started.

SERVICE AND TECHNICAL ASSISTANCE

For Service or Repair, contact T&C directly or a local representative with the following information:

- Model and serial number.
- Purchase order number.
- Detailed description of malfunction.

For technical Assistance for your particular application contact the factory. The following information will help us provide you with prompt and efficient service:

- All information displayed on the LCD.
- Detailed description (e.g. physical damage and/or performance anomalies, quantitative and/or qualitative deviation from specification), including miscellaneous symptoms, dates and times.
- The environment and circumstances under which the issue developed.

Supporting test data and/or records that are available.

Sales & Service Locations

Look for our currently updated Sales and Service Representatives around the world on our website:
http://www.tcpowerconversion.com/about/representatives.html

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PRODUCT MANUAL REVISION CONTROL FORM

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Revision History

ECO	Rev	Description	Effective Date
	A	First production release	Feb 07

	Name / Title	Signature	Date
Written By	Charles W. Beer Jr./Mfg Engineer	*Charles W. Beer Jr*	02/20/07
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INTRODUCTION

The T&C Power Conversion, Inc. Model AG 06-450, 450 kHz RF Power Source, is a totally solid state, air cooled RF power source expressly designed for use in general ultrasonic and gas plasma applications. The RF Power Supply utilizes conservatively rated solid state components and automatic power control circuitry to ensure reliable and continuous performance. Completely self-contained, the AG 06-450 provides all of the control and monitoring functions needed in a state-of-the-art power generator, which will provide up to 550W of continuous output into a 50 Ohm load.

The AG 06-450 measures forward power, reflected power, and the operating temperature of its power amplifier module. Should any of these parameters exceed a preset limit, the power control circuit will immediately limit the generator's RF power output so that the components always remain within safe operating limits.

The AG 06-450 is equipped with two types of remote control interface. The standard T&C Power Conversion, Inc. Analog Interface (see pages 24-25) allows control and monitoring of the amplifier/generator through the use of Analog voltage control signals. The RS-232 Digital Interface (see page 25) allows control and monitoring of the amplifier/generator through the use of PC Windows operated GUI Software, or custom RS-232 set of commands (see page 28). Both Digital and Analog Interfaces provide full control of the unit and allow for automated operation through the use of computers on these ports.

The AG 06-450 can accommodate a wide range of AC line voltages automatically. The unit also has an EMI filtered AC power entry to eliminate conducted line leakage.

Only minimum maintenance is required to guarantee successful operation and endurance of your AG 06 450 RF Power Source. The unit's completely solid state design substantially reduces DC voltages which eliminates the hazards associated with servicing high-voltage vacuum tube equipment.

The AG 06-450 is classified as ISM (Industrial/Scientific/Medical) type of an equipment.

This manual is divided into three chapters and an appendix. Please refer to the following descriptions to help you locate the information you need.

Chapter	
1	Deals with precautionary details. Please read this if you are unfamiliar with the AG 06-450 or T&C Power Conversion's warranty procedures
2	Explains how to install and power up the system for the first time
3	Describes the operating details of the AG 06-450
Appendix	Technical Specifications

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Safety

Chapter 1

1.1 Labels

Labels are provided to alert operating and service personnel to conditions that may cause personal injury or damage to the equipment from misuse or abuse. Please read the labels and understand their meaning.

1.1.1 Important Operating or Maintenance Caution

Definition: Attention, consult accompanying document

The exclamation point within a triangle is to alert the user, operator or service personnel to the presence of important operating and/or maintenance instructions in the User's Manual.

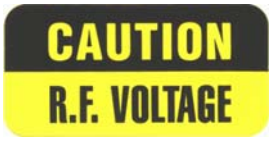
1.1.2 Shock Hazard Warning

Definition: Caution, risk of electric shock

The lighting bolt within a triangle is to alert the user, operator or service personnel to the presence of unprotected voltage points within the enclosure of sufficient magnitude to cause dangerous electrical shock.

Only authorised service personnel with the schematic diagram and knowledge of the voltages within the equipment shall remove covers or panels bearing this symbol.

1.1.3 CAUTION WARNING



Do not operate this RF Power Supply with the cover removed. Lethal voltages are present beneath the cover. The cover protects against **Electrical shock** due to AC line voltage, high RF potential in the hundreds of Volts at the output transformer, coupler and output connections. Also the DC supplies produce high voltages in the conversion process and are capable of producing more than 25 Amps of current at nominal output voltage. The cover is an integral part of the air ducting system that keeps components cool. Without the cover in place, insufficient air flows between and around the two DC power supplies causing overheating of the internal components.

This label should remain affixed to the back panel just next to the RF output connector. Always connect the load to the RF output connector before connecting the RF input to the amplifier. This will ensure that high voltage at the center pin of the output N connector will not be exposed. Take care not to interchange the input and output cables.

Chassis Terminal

Be sure the chassis is grounded to a reliable earth ground using the grounding stud provided on the rear panel. In addition, be sure the grounding wire remains connected securely between the cover of the chassis and the base of the chassis.

1.1.4 AC INPUT – Alternating current input

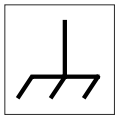
Definition: AC Input ratings for operation

200 to 240 VAC, +/- 10 %

(min 180 VAC, max 264 VAC)

50/60 Hz

Chassis Terminal — For connection of AG 06-450 to a proper safety ground



1.1.5 External RF IN

Definition: RF Input

The External RF IN symbol is to identify the signal input port for the user, operator or service personnel.

1.1.6 RF OUT

Definition: RF Output

The RF OUT symbol is to identify the signal output port for the user, operator, or service personnel.

1.1.7 Miscellaneous Symbols

AC Power Toggle Switch

AC Power Off Symbol

Figure 3

Definition: Off (power: disconnection from the AC mains)

The Off symbol on the AC Power Switch is to identify the functional configuration of the toggle switch (when the switch handle is pointing towards "AC OFF") for the user, operator or service personnel.

AC Power On Symbol

Figure 4

Definition: On (power: connection to the AC mains)

The On symbol, next to the AC Power Switch is to identify the functional configuration of the toggle switch (when the switch handle is pointing towards "AC ON") for the user, operator or service personnel.

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1.1.8 Service

T&C POWER CONVERSION, INC. is responsible for safety and performance of the equipment only if:

- Assembly operations, extensions, readjustments, modifications, or repairs are carried out by authorised personnel.

- The electrical installation is made in accordance with User's Manual and the room in which the equipment is installed complies with the environmental requirements.
- The equipment is used strictly in accordance with the instructions in this manual or associated test documents.

1.1.9 Name plate

The AG 06-450 can be identified by a name plate on its rear side panel that contains the following information.

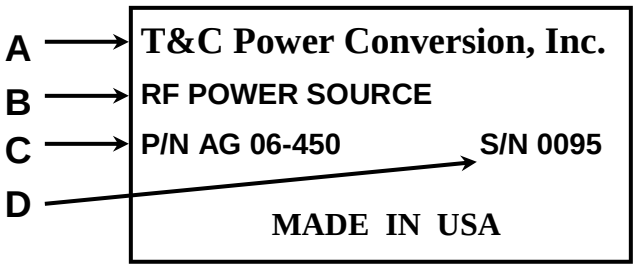

Figure 5 Name plate

A. MANUFACTURER

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Rochester, NY 14610

USA

B. TYPE OF EQUIPMENT

This line holds the description of what the equipment is intended to be used for.

C. MODEL NUMBER

The assembly number which uniquely identifies product configuration is entered on this line.

D. S/N

This line contains a number which is sequentially assigned as the product is manufactured.

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Chapter 2
System Installation

Note: Chapter 2 is for "Authorised Personnel" only, qualified in electrical installation

2.1 Initial Installation

2.1.1 Mechanical Inspection

If damage to the shipping carton is evident, request the carrier's agent be present when the unit is unpacked. Check for equipment damage and inspect the cabinet and panels for dents and scratches.

2.1.2 Claim for Damage

Please notify T&C Power Conversion, Inc. directly or your authorized T&C representative if the product is mechanically damaged or fails to meet specifications upon receipt. Retain the shipping carton and packing material for the carrier's inspection as well as for subsequent use to return the unit should this become necessary.

2.1.3 Packaging for Reshipment

Whenever possible, the original shipping carton and packing material should be used for reshipment. If the original packing material is not available, wrap the instrument in heavy paper or plastic. Use a strong shipping container. If a cardboard carton is used, it should be at least 200 lbs. test material.

Use shock-absorbing material around all sides of the instrument to provide a firm cushion and to prevent movement inside the container wall on each side. Protect the front panel by means of cardboard spacers inserted between the front panel and the shipping carton. Make sure that the instrument cannot move in the container during shipping. Seal the carton with a good grade of shipping tape and mark the container:

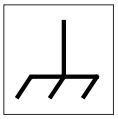
FRAGILE DELICATE INSTRUMENTS

2.2 Installation Requirements

The AG 06-450 is designed for bench or system operation. To guarantee the best performance, make sure there is adequate clearance for the entrance of cooling air to the front of the unit as well as for the exhaust out the back of the unit. (6"or ~150 mm.min)

The AG 06-450 is set for operation with a single phase, 50/60 Hz AC Line of 200 to 240VAC. The power supply switches automatically to the line voltage applied to the unit. Unit does not require any special internal adjustments if operated within the specified voltage range.

Please check the following items before applying AC power to the AG 06 450:

- *Check Unit for any physical damage that could affect safety.*
- *Ensure the AC power cord is an IEC type with a 13 Amp or greater rating with a proper safety ground connection.*
- *Ensure the AC power cord is plugged into a properly grounded outlet..*
- *Connect AG 06-450 chassis to a proper safety ground. (Use Grounding Stud on rear panel) A green insulated 14-gauge wire or heavier less than 50 feet in length*  *is recommended.*

2.3 Cooling and Ventilation

The AG 06-450 is protected against damage caused by lack of air flow. If inadequate air flow causes the temperature to rise over the OVERHEAT threshold, the RF Power Supply senses an OVERHEAT fault, and RF power is automatically shut off. RF power will be restored automatically after the temperature falls below threshold.

For proper ventilation, adequate clearance of at least 6 inches (~150 mm) should be provided for the cool air intake on the front panel of the amplifier/generator. The ports located on the rear panel of the unit, should have at least 6 inches ((~150 mm) of clearance and also be free from obstruction. To reduce potential overheating, do not allow exhausted warm air from the back to re-circulate to the front of the unit.

Maximum Ambient Temperature: 35˚C

2.4 Power Line Voltage

The AG 06-450 is designed for operation from a single-phase, 3-wire electrical network with the following parameters:

200 to 240 VAC, +/-10%

50/60 Hz

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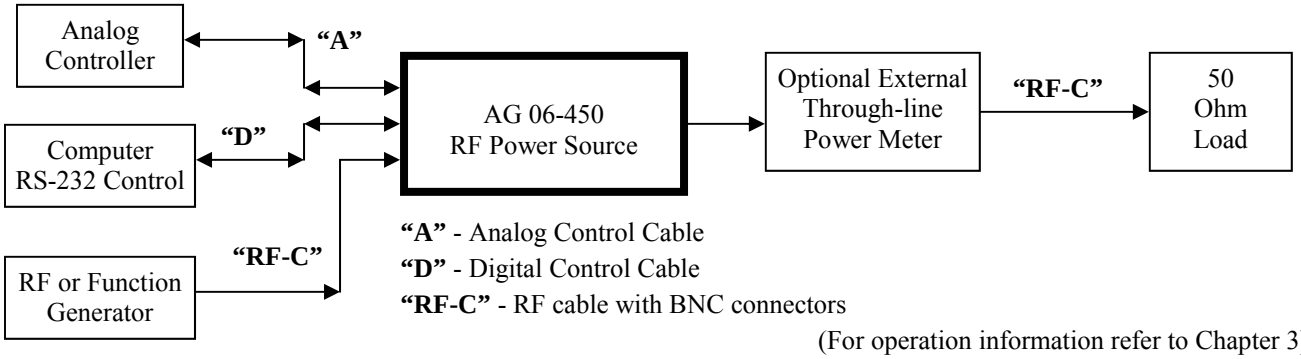
2.5 System Interconnection



"A" - Analog Control Cable
"D" - Digital Control Cable
"RF-C" - RF cable with BNC connectors

(For operation information refer to Chapter 3)

2.6 Initial Turn-On Procedure

The following procedure outlines a simple test to check for proper operation of the AG 06-450 amplifier/generator. It is assumed that the amplifier/generator is already connected to an appropriate AC power source, and a suitable 50 Ohm dummy load (as indicated in the diagram above).

Turn ON the main AC switch from the front panel.

1. The screen should flash the name of the manufacturer, serial number, and software version before displaying the PMi (Power Mode Input) function.
2. Check all the LED switches. Each switch contains two functions, when activated (marked ☼) the appropriate switch should light up.

Screen Displays:

Switch	function	screen
RF Output	☼ON	PMi=0.0%G FP=0W LP= 0W RP=0W
	OFF	PMi= 0.0%G RF OFF
Edit	☼Freq	F= 0.450MHz RF OFF
	Power	PMi= 0.0%G RF OFF
Mode	☼AGC	PAi= 0W RF OFF
	MGC	PMi= 0.0%G RF OFF
Source	☼EXT	PMe= 0.0%G RF OFF *
	INT	PMi= 0.0%G RF OFF *

*** in MGC mode!**

3. **Run a test.** Activate the RF Output ☼ON function and increase the PMi percentage to 50%. The FP reading should be approximately 100W. Next increase the PMi to 100%. The FP reading should now read approximately 470W.
4. Set the PMi back to 0%. With the RF Output ☼ON function still activated, press the Mode LED switch for the AGC function. Verify that the PAi, FP, and LP reading are the same. Increase PAi to 550W. Make sure that the FP and LP read 550W and are flashing. This indicates the maximum limit. Reduce PAi to 540W, and flashing should stop.
5. Decrease PAi to zero. Disconnect RF output, and increase the PAi to 80W. FP should equal 80W. LP and RP should be flashing. LP will equal 0W or 1W and RP will equal 80W. When reducing below 80W, the flashing should stop.
6. Reduce PAi to zero, and reconnect load.
7. This concludes the test. The unit is operating properly and ready for use.

Operation

Chapter 3

The *AG 06-450* is a bench top mounted laboratory amplifier/generator with expressive front panel features. On the left end of the front panel is the **AC line** power ON / OFF switch. This heavy-duty double pole switch connects and disconnects the hot and neutral power line connections. The amplifier is shipped from the factory internally wired for 200 - 240 VAC, +/- 10%.

The lit up LCD display shows that AC power is connected to the unit, the power switch is on and the DC power is available to the amplifier. The amplifier has Type "**BNC**" RF coaxial connectors on the rear panel for easy connection of the signal source and load. The user must assure that connecting cable to the output is of the 50-Ohm type. Cables of other types may introduce a mismatch that will reflect power back into the AG 06 450.

Forward RF power is continuously measured and indicated on the upper right quadrant of the display. Reverse reflected power (RP) is similarly displayed on the lower right quadrant of the display. In normal operation, the forward power is at maximum gain in relation to the drive signal applied to the input, while the reverse power is a relatively small portion of the forward power. Few loads are perfectly resistive and exactly 50 Ohms, so some reflected power is typical. The opposite extreme, a faulty load (either open or shorted), results in significant reflective power typically near the level of the forward power. The continuous and highly visible real time simultaneous display of forward, reflected, and load power (LP) is of great benefit in monitoring a RF power delivery system that this product is offering.

The air intake must be kept clear of obstructions. A wide area of ventilating holes serve as the air intake for ventilating the amplifier. *The air intake must be kept clear of obstructions,* as should the fan outflow at the rear of the unit. Allow a minimum of 6" clearance around all sides of the chassis. The fan's speed is proportional to the temperature rise of the internal heat sink. There is also a high temperature cut out switch that shuts down the amplifier if the heat sink gets too hot. This could happen; for example, if the intake airflow is obstructed. RF power will be restored automatically after the temperature falls below threshold.

3.1 Front Panel Controls and Display:

There are four amber buttons, beneath the display, that illuminate when selected. These are used in conjunction with the "**EDITOR**" knob and the display to provide manual control. Four buttons are labeled **RF**, **Edit, Mode,** and **Source**. We will discuss each button's purpose and operation, from left to right. The buttons will retain their default settings: RF–Off, Edit – Power adjusts with EDITOR knob, Mode – MGC, Source – INT (internal at 450kHz).

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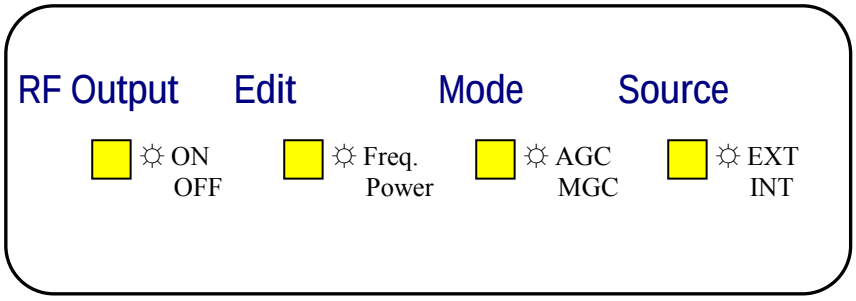

RF Output: RF Output will default to off each time unit is turned on. RF Output button will not illuminate and the display will show in the upper right quadrant as RF OFF.

☼Pressing the switch will cause it to illuminate and RF output will be active depending on the settings of Edit, Mode, and Source. The RF Output switch must be pushed to illuminate the switch and allow the unit to operate.

WHEN PULSING IN BURST MODE, the unit will not switch to AGC. In addition, when using AGC mode the unit will not allow you to switch to Burst mode.

Edit: Edit will default to power setting when AC is turned on. The edit button will not illuminate, and the display will indicate the power settings accepted by the EDITOR knob. The display will show in the upper left quadrant as P Ai = XXX W or P Mi = 0.0%G

☼When illuminated, the display will indicate the frequency settings accepted by the EDITOR knob. In Edit Power the display will show F = X.XXX MHz when Editing Frequency.

Mode: Mode will retain the last setting used before the unit was switched off.

☼**AGC** when illuminated. Automatic Gain Control, which can be set from personal computer control window of Graphic User Interface (GUI) via RS 232 communication connector.

MGC when not illuminated. Manual Gain Control. The EDITOR knob will control the output power. In MGC, internal fixed gain control may be set from close to 0 W (0.0%G) to full gain of 57 dBm (100.0%G) by EDITOR knob. MGC "%G" scale is not linear. Read Forward Power level for desired value when adjusting EDITOR knob.

Source: Source will retain the last setting used before the unit was switched off.

☼External signal source when illuminated. Requires a signal input to the RF input connector on the back panel. The signal will be amplified as noted in the specification.

Internal signal source when not illuminated. This will cause the unit to be operated as a RF Generator. The EDITOR knob will adjust the digit that is selected.

EDITOR knob:

- When in MGC (Edit – Power) is selected, EDITOR is used to select the power by varying internal fixed gain setting.
- When in AGC (Edit – Power) is selected, EDITOR is used to select the power by varying internal gain setting to accomplish desired constant output power. By depressing the knob quickly, it toggles the adjustment option from units to tens of Watts.
- When the internal signal source is selected (Source: INT, Edit – Freq.), this adjustment is used to select the frequency. By depressing the knob, a cursor will toggle through the selection of units, from 1kilohertz to 100's of kilohertz on the frequency display. The knob is then rotated to select the digit preferred for that position.

3.2 Rear Panel:

The female 25 pin D-style connector is for remote monitoring and control. A label describes the pin functions assigned to the connector. Additional details are provided on page 24 and 25.

NOTE: When this method of control is used, it has priority over all other methods.

The female 9 pin D-style connector is for the RS-232 interface. Complete information is in the related tables on pages 25 and 32 to 45.

NOTE: When RS-232 control is in effect, it shares control and information with the front panel adjustments and displays.

Burst and Sweeping:

AG 06-450 offers three modes of operation: External Burst, Internal Burst, and Sweep. For more information about the graphic user interface GUI, see page's 26-31 of this manual.

External Burst mode can be activated one of two ways. Either by applying 5Vdc to pin 16 of the DB-25 connector, or by using the RS232 communication port with GUI (RS232 Port V.1.61 Protocol) and selecting External Burst Mode under options/ Burst & Sweep. With External Burst Mode active, a TTL signal with a specific pulse time and width, can be applied to pin 15 of the DB-25 connector. When using this mode, remember that if the Burst mode is requested using the GUI, It will default to off when unit is switched off. However, if 5Vdc is applied to pin 16, the burst mode will be active when unit is switched on/ off until the voltage is removed from pin 16.

Internal Burst Parameters and Sweep Parameters can be activated only by using the GUI. The option is located under Options/ Burst & Sweep. More information located can be found on page 31.

Interlocking features for RS-232 requires, that the AG unit and computer interface are connected and remain connected, or RF ON power will be interrupted.

NOTE: This feature is optional - please request controller software with active RS232 Watchdog.

High VSWR and Internal Monitoring System:

AG 06-450 is protected by its internal monitoring system for 600W Forward Power, 80W Reflected Power for loads > 50 Ohms, limits Output Power Amplifier current for loads < 50 Ohms. It limits maximum allowable temperature on Output Power Amplifier transistors below 90C.

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3.3 Remote Control:

Description: These additional features are provided by use of the Remote Control:

- *Power Leveling within + / - 0.5 dB. From 100 kHz to 450 kHz min.*
- *Remote power level adjustment and control.*
- *Remote access to forward and reverse power level information.*
- *Status flags indicating power on, thermal limit, reverse power limit.*

Operation: To enable remote operation, the remote control signal must be asserted (+5 Volts) at pin 8 of the rear panel connector. To remotely control the amplifier's power level, pin 5 must be provided with a DC voltage proportional to the RF power level desired. Refer to the table of panel connector pin descriptions on page 25 of this manual.

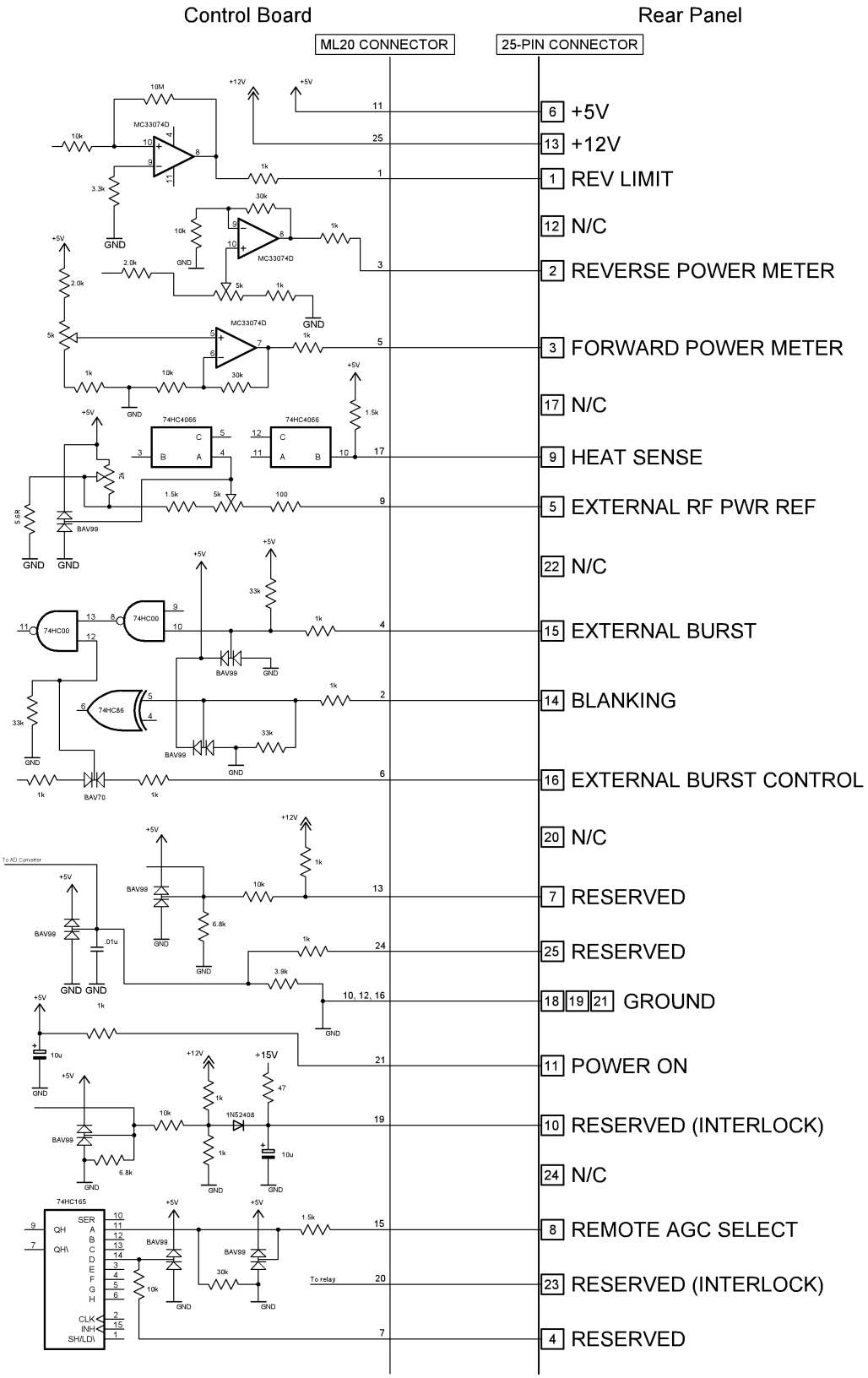
Under remote control, the final output power level is still partly dependent upon the drive level provided to the front panel input connector. This is necessary due to the finite power gain of the amplifier. In most applications it is desirable to start with a drive level in local control that produces half the maximum power that may be desired under remote control. This ensures that there is sufficient drive at the amplifiers input for remote control to attain the full range of remotely set power. For example, to be able to vary the output power level from zero to 50 Watts remotely, the drive level could be started from – 10 dBm. This is demonstrated as follows: A power of 100 Watts is 50 dBm. Half of that power is 47 dBm (50 Watts), subtracting the amplifier's gain (57 dB) yields an input power level of – 10 dBm.

The preceding discussion provides a good starting point though any output power level can be reached with different combinations of input drive level and remote power control voltage. In applications where minimum signal distortion is of special importance, the combination may be altered. This is particularly useful in fixed frequency applications. Optimal levels for frequency swept use are best judged empirically.

The rear panel connector's socket pins are numbered 1 to 13 reading from right to left across the top row. Returning to the right, the bottom row is 14 to 25.

A simple test circuit for remote power adjustment uses a multi-turn 10K potentiometer wired as follows: CCW terminal to pin 12 (AGND), CW terminal to (+5 Volts) and pin 8 (EXT. CONT. SEL.), and the wiper of the pot connected to pin 5 (RF control input).

Blanking and Pulsing: The connector also has a blanking input on Pin 14. A TTL High level on Pin 14 in relation to Pin 18, 19, 21 (Analog Ground) will interrupt the RF Output. The open condition allows normal operation. Pulsing can be accomplished by maintaining a positive TTL level on Pin 14 and pulsing it to ground and back to positive. The RF Output will then pulse in relationship to that DC pulse. Please contact the factory for special applications and uses.
NOTE: Pin 14 must never go negative in relation to Pin 18, 19, 21.



25-pin Analog Remote Interface Schematic

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3.4 Rear Panel Connector, Analog DB-25 Option:

Pin #	Name of Signal	Signal Description
1	REV LIMIT - This output indicates that output power level was automatically reduced under load mismatch conditions.	TTL Compatible; Hi = RF Out Limit, Lo = Normal operating condition at low VSWR. Signal Direction: **OUT**
2	REVERSE POWER	Linear voltage output, 1 Vdc = 100W scale Signal Direction: **OUT**
3	FORWARD POWER	Linear voltage output, 1 Vdc = 100W scale Signal Direction: **OUT**
5	EXTERNAL RF PWR REF - optional part of AGC	Linear voltage input, 1 Vdc = 100W scale Signal Direction: **IN**
18, 19, 21	ANALOG GROUND	Signal Common
8	REMOTE AGC SELECT	TTL Compatible; Hi = remote control active, Lo = remote control disabled, Signal Direction: **IN**
9	HEAT SENSE - This output indicates that the unit has become too hot.	TTL Compatible; Hi = FAULT/Amp disable, Lo = amplifier enabled Signal Direction: **OUT**
10, 23	INTERLOCK - optional on special request.	CONNECTED: amplifier enabled OPEN: amplifier disabled Signal Direction: **IN**
11	POWER ON: DC power applied to control circuit; indirect meaning AC is ON.	TTL Compatible; HI = Power ON, Lo = Power OFF Signal Direction: **OUT**
14	BLANKING SIGNAL	TTL Compatible; HI = interrupts RF at output connector, Lo = uninterrupted operation. Signal Direction: **IN**
15	EXTERNAL BURST - Defines Pulse Time and Width input.	TTL compatible input: HI - BURST RF OUTPUT LOW - BURST RF OFF
16	EXTERNAL BURST CONTROL	TTL compatible input: HI - RF EXTERNAL BURST READY LOW - NO SIGNAL OR BURST OFF
18, 19, 21	ANALOG GROUND (BLANKING AND BURST RETURN)	Return for pin 14, 15 and 16

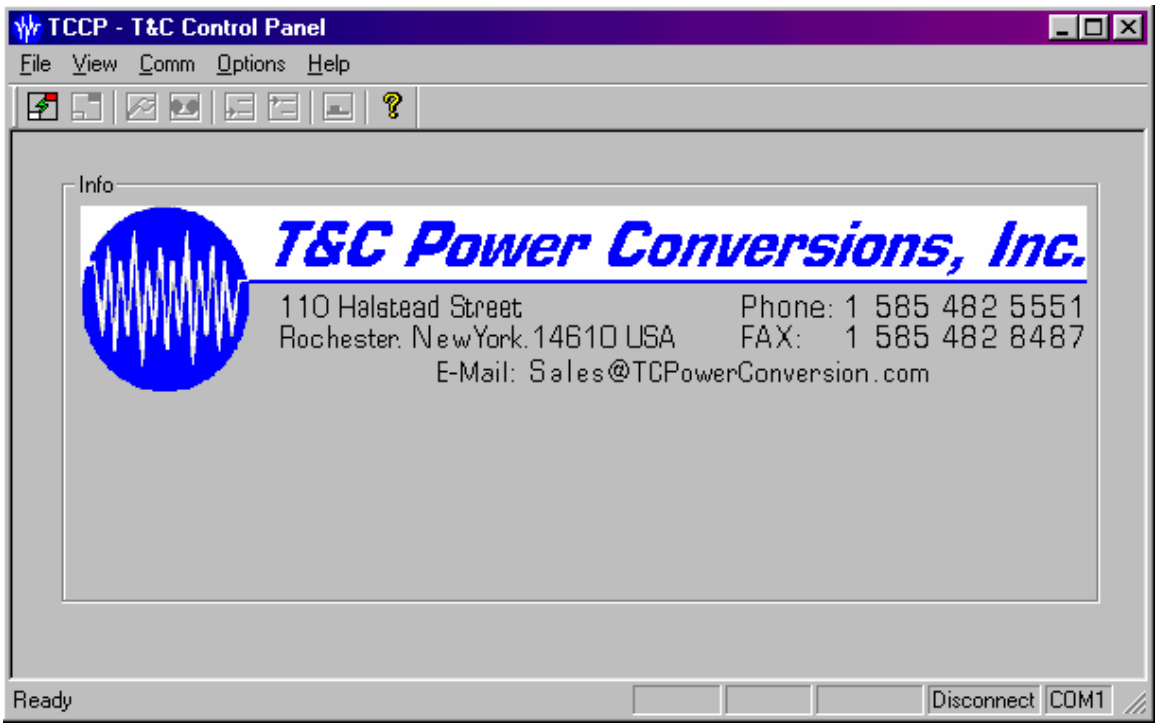
3.4.1 Rear Panel SubD9 RS232 I/O Connector Signal Description Table

Pin #	Name of Signal	Signal Description
2	RxD Data from Controller to PC	RS 232 signals Signal Direction: **OUT**
3	TxD Data from PC to Controller	RS 232 signals Signal Direction: **IN**
5	GND	Signal Common GND Signal Direction: **IN/OUT**
1, 6, 7	Quasi HANDSHAKING for PC	Pins shorted on Controller side Signal Direction: **OUT**
4, 8	Quasi HANDSHAKING for PC	Pins shorted on Controller side Signal Direction: **OUT**

3.5 Graphic User Interface, GUI OPERATION

Connect cable from Comm port of computer to RS-232 connector on rear of unit.
Power ON computer and load T&C supplied software in disk drive. (Program may be transferred to hard drive). Access Disk and run program.

AG UNIT Power on and Install program: RUN:/C:/folder name /TCCP.exe The program will be displayed as below.



Select proper Comm port for your PC (Select COMM, then select proper port). Display 1.1 shows actual amplifier operation and settings. When the unit is first turned on the normal mode of operation is Manual Gain Control MGC (fixed gain set by % scale).

Apply RF signal to input connector. The signal should be from –20 dBm to 0dBm (0dBm for AGC operation) and within the frequency range of the unit. ***CAUTION: There will be an output. The amplifier should be terminated into a load before signal is applied.***

Interlocking features for RS-232 requires, that the AG unit and computer interface are connected and remain connected, or RF ON power will be interrupted
NOTE: this feature is optional - please request controller software with active RS232 Watchdog.

The DB-25 connector will have priority before and RS232 when remote control is used, and the front panel will not have any control.

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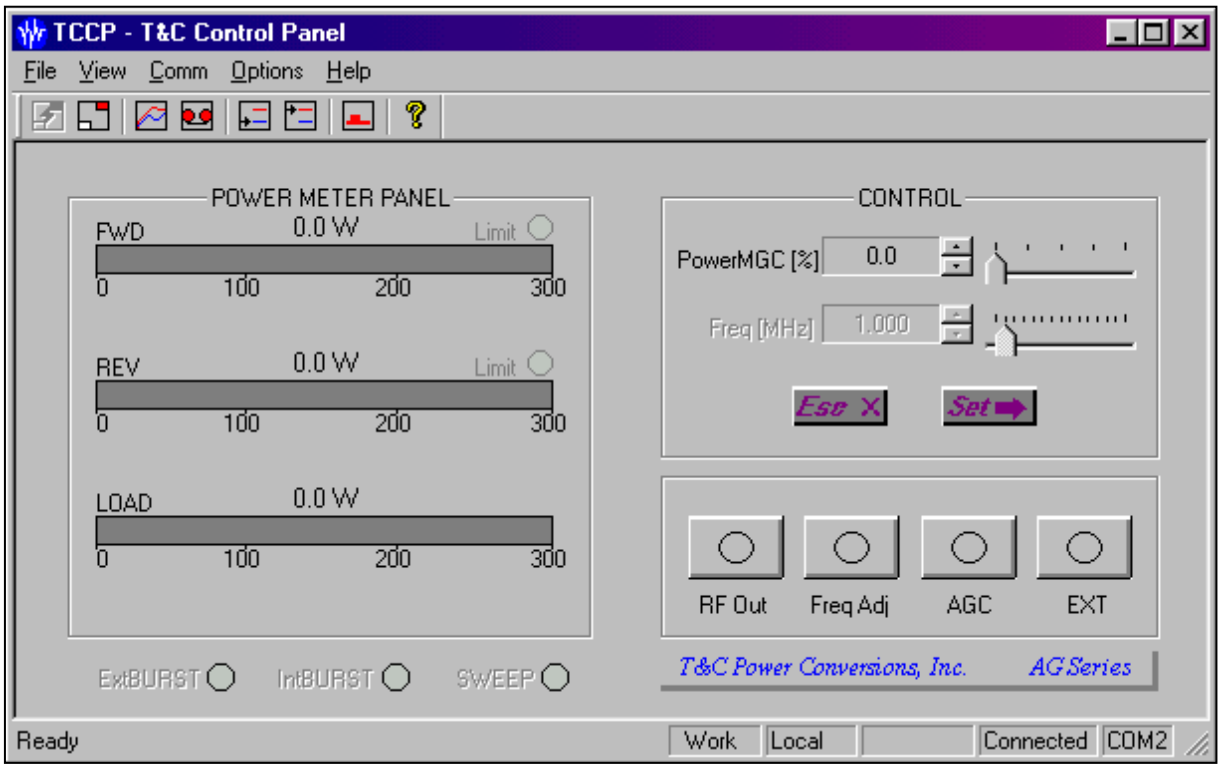
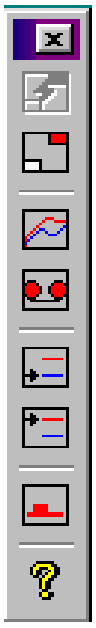
3.5.1 GUI PROGRAM FOR RS 232 INTERFACE



The icons on the toolbar here are short cuts to the menu above it. The toolbar can be enabled or disabled through the view tab.



CONNECT — when not connected icon appears

DISCONNECT — will disconnect computer from unit

WAVEFORM — to switch between bar form and wave form

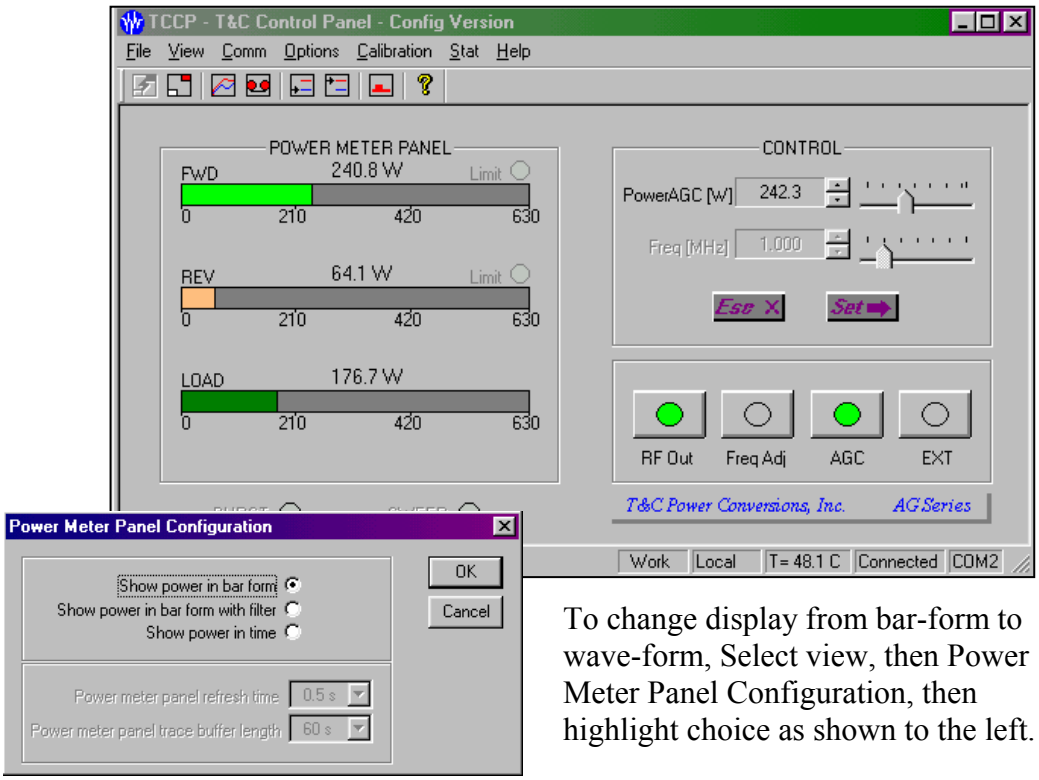
RECORDER — stores power level over selected time frame

SETTINGS — sets the TCCP Program Settings and the limits

LIMITS

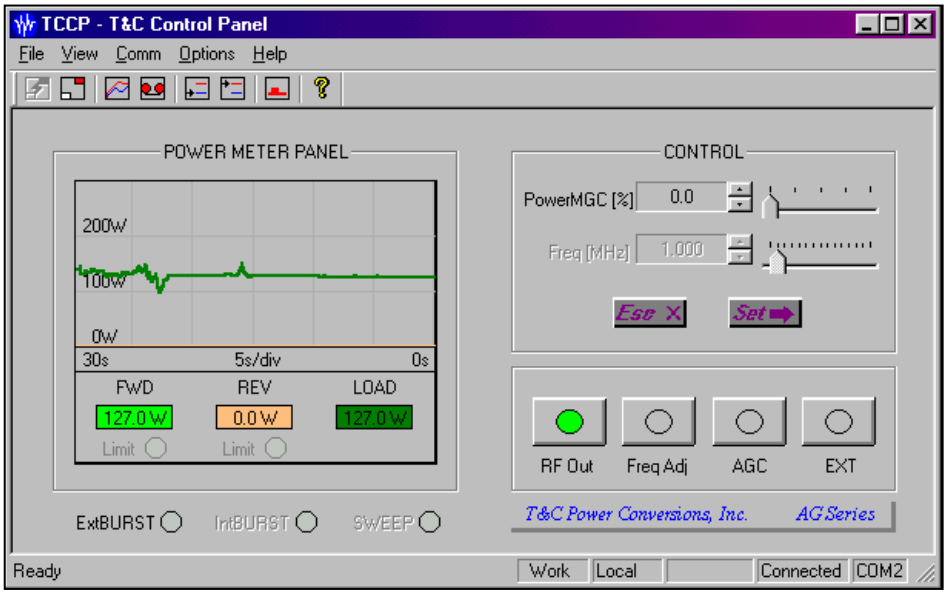
BURST & SWEEP — opens menu for external burst, internal burst parameters, and sweep function.

REVISION



To change display from bar-form to wave-form, Select view, then Power Meter Panel Configuration, then highlight choice as shown to the left.

The above display shows power readings of forward (FWD) reverse (REV), and load power. The unit is working in Automatic Gain Control and under a 3:1 load, or 17 ohms resistive.



The above display is an example of power in time. Using the power meter panel configuration, the duration of power shown and refresh time can be adjusted. In this example, the panel shows the last 30 seconds and has a refresh rate of 0.5 seconds. The user can define time duration of 10 to 60 seconds and a refresh rate of 0.5 to 2 seconds.

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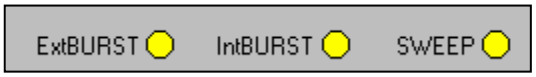
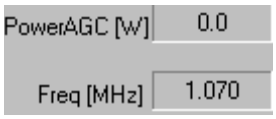
3.6 INDICATORS

The illuminated button indicates that the option is active. To activate the options simply select with pointer. Multiple options can be active at the same time.



The burst and sweep function is activated using either the menu or shortcut icon. When the function is active the indicators will activate,

The limits are located above the power level bar, and will illuminate when the limits are reached. This is only an indication of maximum level reached.

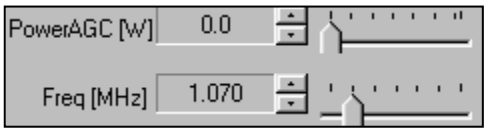


The readings in the open box displays what the current level is when "Set" is selected, when the Esc and Set buttons are blue the values are being edited.

The bottom of the screen contains information such as Working or Over-Heat, Temperature inside unit, Connection status, and Communication port.

3.6.1 CONTROLS

The box labeled "CONTROL" has two ways of adjustment, either the slide bar or the up/down arrows. This box is used for Automatic Gain Control (W), Manual Gain Control (%), and/or internal frequency generation (MHz).



This option will become active when the values are adjusted and the Set button is selected. Another option to enter values is described below in section 2.3.

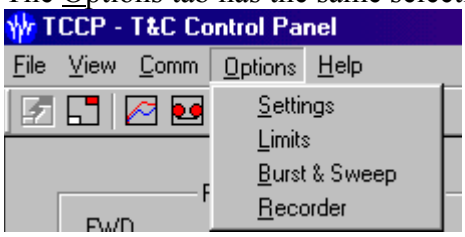
The button is used to choose which method of power generation or amplification to be used. It is possible to use all buttons together and several functions at the same time, such as AGC or MGC and Internal or External frequency. Under some conditions it is important note what option is active, for example:

In the condition when an External source is driving the unit, it is possible to adjust and Set the internal frequency with out interrupting the current signal externally applied. Then when EXT is selected the unit will immediately switch to the internal source and the frequency Set previously applied.

CAUTION: If you are operating unit at 100% in External source, and your source driving the unit is -5dBm or less, when EXT is switched off, The unit will produce full power (100%) in internal source mode. Also note the levels when switching between AGC and MGC. It is possible to set MGC to 50%(200W) and AGC to full power (600W), there for it is important to remember what the previous settings were before switching. If there is any doubt, select the RF button to turn RF power off and check values.

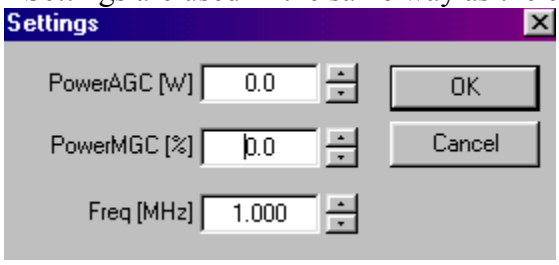
3.6.2 OPTIONS

The Options tab has the same selections as the toolbar. The following is a summary of each choice.



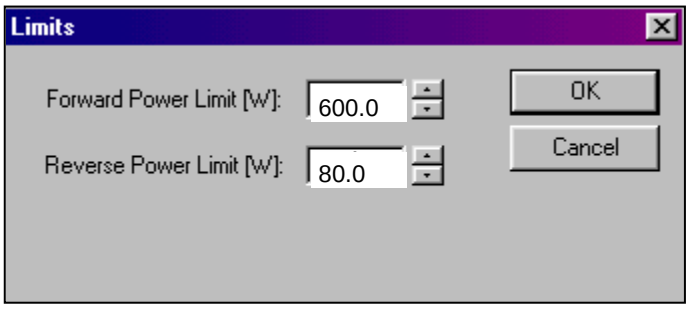
SETTINGS

Settings are used in the same way as the control panel except the values can be entered manually with the keyboard and both AGC and MGC can be "set" at the same time. This may be useful if the application requires switching between AGC and MGC mode.



LIMITS

Limits allow the user to define the limit to be used up to the maximum default value. The AG unit has a maximum allowable power limit settings which prevents damage to the unit. The user can set any value below the default.



In applications where it is important to keep power levels below a specific maximum, the limit settings will be very helpful.

When settings or limits are used, and the AG unit or GUI is shut down all settings and limits will revert to the default settings.

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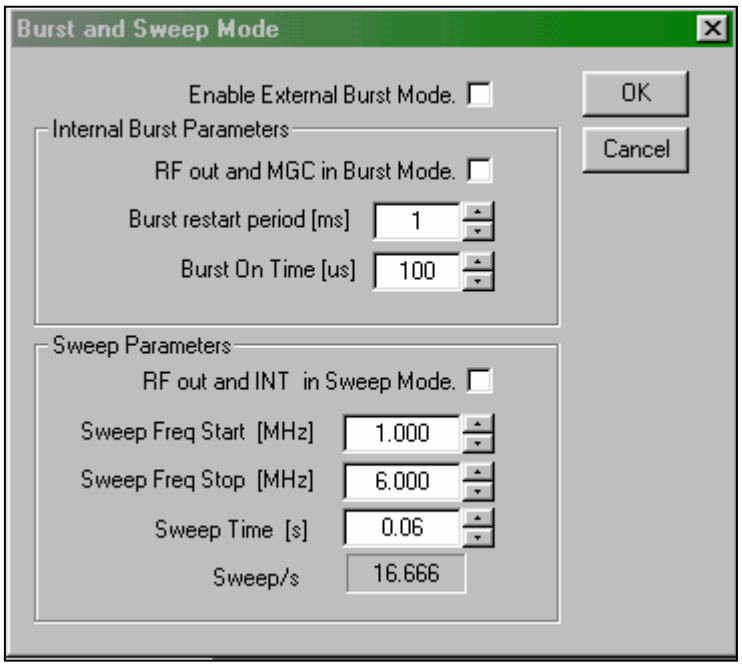
BURST & SWEEP

The burst & sweep option has choices such as External Burst, Burst Parameters, and Sweep parameters.

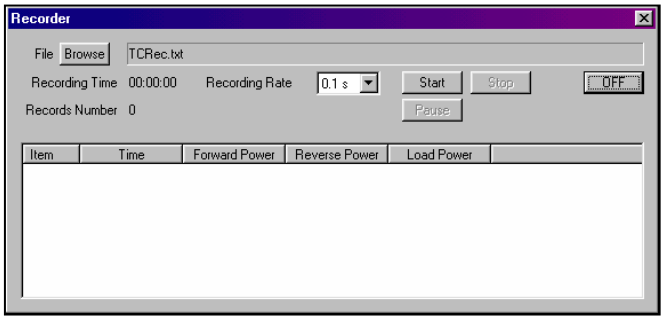


When ***External burst*** is chosen a TTL signal with a specific pulse time, and width can be applied to pin 15 of the DB-25 connector. The external burst option can be enabled by applying a TTL compatible HI to pin 16 as well. The maximum delay time between the TTL pulse and the output pules produced is 5uSec.

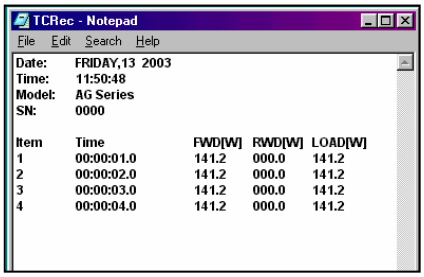
When ***Burst parameter*** is chosen, the unit will automatically switch to MGC mode. The internal burst function allows for 1-50uSec. Pulse time and 1-500mSec. Pulse width.

When ***sweep parameter*** is used, the unit switches to its internal frequency generator and will sweep from Sweep Frequency Start (20 kHz) to Sweep Frequency Stop (6MHZ) in a time of .01 seconds to 10 seconds.

RECORDER or store measure.



The recorder will save measurements similar to the display in notepad. This option can be set to record from a time interval of 0.1 to 2 seconds between measurements. It will begin measuring the forward, reverse and load power immediately after start is pressed, and can be paused any time during the measurements. The measured values can be viewed in notepad after the measurements are complete and stop is pressed.



This is an example of measurements that have been sent to notepad. The recorder will use the same file each time, there for to retain information each time, the user must either save the notepad file under a different name or change the file to be used with the file "browse" selection on the recorder. The file to be used must have a .TXT extension.

3.7 RS-232 Communication Protocol RSPort V.1.61

3.7.1 Introduction

Communication between HOST (ex. PC) and the amplifier controller uses asynchronous transmission protocol. Setup of the communication port should look like the example:

Bits per second	19.200
Data bits	8
Parity	NONE
Stop bit	1
Flow controls	NONE

Host and controller exchange information in frames form. The polling protocol is used for communication. The host is working as a master, controller as a slave. The host has to initiate transaction sending command frame to controller. Then the controller executes the command and sends a response to the host. The controller never initiates a transaction, it only sends one frame for a command from the host. If the host sends an incorrect frame, the con-

3.7.2 General frames format

Frame consists of five fields:

Field	*Length*	*Function*
HEAD	1 byte	Header of frame=96H
LEN	1 byte	Length of frame: number of bytes in fields: <CTRL, DATA, CRC>
CTRL	1 byte	Command code
DATA	<0 , 12> bytes	Command parameters
CRC	1 byte	The control sum. The generator polynomial is $x^8+x^5+x^4+1$. CRC is counting from fields = HEAD, LEN, CTRL, DATA, CRC.

The frame is variable in length, number of bytes in a frame are between 4 and 16.

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3.7.3 Used frames

Figure 3.1

HOST TO CONTROLLER			
Mnemonic	**CTRL**	**LEN**	**Description**
SetLIMITS	2	10	Set Limits.
SetPAGC	3	4	Set power level for AGC mode.
SetPMGC	4	4	Set power level for MGC mode.
SetFREQ	5	6	Set frequency.
SetSKEY	7	3	Set soft key.
SetBurstPar	8	7	Set burst parameters.
SetSweepPar	9	13	Set sweep parameters.
GetLIMITS	18	2	Get Limits.
GetPAGC	19	2	Get power level for AGC mode.
GetPMGC	20	2	Get power level for MGC mode.
GetFREQ	21	2	Get frequency.
GetSKEY	23	3	Get soft key.
GetBurstPar	24	2	Get burst parameters.
GetSweepPar	25	2	Get sweep parameters.
GetSVER	29	2	Get controller Soft/Hard version.
GetMEAS	30	2	Get measurements.
GetSTA	31	2	Get status.
CONTROLLER TO HOST			
ShowLIMITS	2	10	Show Limits.
ShowPAGC	3	4	Show power level for AGC mode.
ShowPMGC	4	4	Show power level for MGC mode.
ShowFREQ	5	6	Show frequency.
ShowSKEY	7	3	Show soft key.
ShowBurstPar	8	7	Show burst parameters.
ShowSweepPar	9	13	Show sweep parameters.
ShowSVER	13	8	Show controller Soft/Hard version.
ShowMEAS	14	10	Show measurements.
ShowSTA	15	5	Show status.
REJ	42	2	Unknown frame.

3.7.4 Frames

A. Frames from the host to the controller

A1. SetLIMITS – Set limits

HEAD	LEN	CTRL	DATA								CRC
0x96	10	2	FPLH	FPLL	RPLH	RPLL	nu	nu	NU	NU	xx

In response, the controller sends **ShowLIMITS** frame.

FPLH- HighByte,
FPLL- LowByte,
<FPLH, FPLL>=ForwardPowerLimit = two bytes set for ForwardPowerLimit. Scale is dW, example ForwardPowerLimit=1=0.1W
RPLH- HighByte,
RPLL- LowByte,
<RPLH, RPLL>=ReversePowerLimit = two bytes set for ReversePowerLimit. Scale is dW, example ReversePowerLimit=1=0.1W
nu – not used.

A2. SetPAGC – Set power level for AGC mode

HEAD	LEN	CTRL	DATA		CRC
0x96	4	3	AGCPoH	AGCPoL	xx

In response, the controller sends ShowPAGC frame.

AGCPoH - HighByte
AGCPoL - LowByte
<AGCPoH, AGCPoL> = AGCPowerLevel= two bytes set power level for AGC mode. Scale is dW,
Example AGCPowerLevel=1=0.1 W

A3. SetPMGC – Set power level for MGC mode

HEAD	LEN	CTRL	DATA		CRC
0x96	4	4	MGCPoH	MGCPoL	xx

In response, the controller sends **ShowPMGC** frame.

MGCPoH - HighByte
MGCPoL - LowByte
<MGCPoH, MGCPoL> = MGCPowerLevel=two bytes set power level for MGC mode. Scale is 0.1%,
Example MGCPowerLevel=1=0.1 %

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A4. SetFREQ – Set internal source frequency

HEAD	LEN	CTRL	DATA				CRC
0x96	6	5	FreqH	FreqL	FreqHzH	FreqHzL	xx

In response controller sends ShowFREQ frame.

FreqH- HighByte,
FreqL- LowByte,
FreqHzH- HighByte,
FreqHzL- LowByte,
<FreqH, FreqL> = Freq. = two bytes Frequency setting , Scale is 1kHz, it means Freq=1=1 kHz
<FreqHzH, FreqHzL>=FreqHz= two bytes Frequency setting , Scale is 1Hz, it means FreqHz=1=1 Hz
Current Frequency setting is equal:
Frequency=Freq*1000+FreqHz [Hz].

A5. SetSKEY – Set softkey

HEAD	LEN	CTRL	DATA	CRC
0x96	3	7	**Soft Key**	xx

In response, the controller sends ShowSKEY frame.

Table 3.4 SoftKey bits

Soft Key		
BIT	Name	Description
7	SoftOn	=1 Host takes over the keyboard of controller. =0 Controller takes over the keyboard of controller. If you want to control the keyboard by the host and controller, you will send first command SetSKEY with SoftOn=1, then wait for response. Afterwards send SetSKEY with SoftOn=0.
6	Nu	Reserved
5	Nu	Reserved
4	Nu	Reserved
3	Key1	=1 Key1 is on, =0 Key1 is off.
2	Key0	=1 Key0 is on, =0 Key0 is off.
1	Key2	=1 Key2 is on, =0 Key2 is off.
0	Key3	=1 Key3 is on, =0 Key3 is off.

A6. SetBurstPar - Set burst mode parameters

HEAD	LEN	CTRL	DATA				CRC
0x96	7	8	SCode	BrepTL	BOnTH	BOnTL	xx

In response, the controller sends **ShowBurstPar** frame.

SCode = 0 Burst mode OFF request,
= 1 Internal Burst mode ON request,
= 2 Change burst parameters without changing burst on/off.
= 3 Enable External Burst mode.

BRepTH - HighByte,
BRepTL - LowByte,
< BRepTH, BRepTH >= BRep — Repetition period burst cycle. Scale is 1ms. BRep range=<1ms,50ms>.

BOnTH- HighByte,
BOnTL- LowByte,
< BOnTH ,BOnTH > = BOn — Time of Power nn in burst cycle. Scale is 1us. BOn range=<1us,500us>

A7. SetSweepPar - Set sweep mode parameters

HEAD	LEN	CTRL	DATA						CRC
0x96	13	9	SCode	SStr	SStp	SCyc	SStrHz	SStpHz	xx

In response, the controller sends **ShowSweepPar** frame.

SCode = 0 Sweep mode OFF request,
= 1 Sweep mode ON request,
= 2 Change sweep parameters without changing sweep mode on/off.

SStr= [Word=HighByte, LowByte] — Start frequency in the Sweep mode. Scale is kHz,
SStp=[Word=HighByte, LowByte] — Step frequency in the Sweep mode. Scale is kHz,
Scyc= [Word=HighByte, LowByte] — Number of steps in full sweep cycle.

SStrHz=[Word=HighByte, LowByte] — Two bytes SStr offset. Scale in Hz. SStrHz range=<0,999>Hz
SStpHz=[Word=HighByte, LowByte] — Two bytes SStp offset. Scale in Hz. SStpHz range=<0,999>Hz

Current start frequency setting is equal:
StartFrequency=SStr*1000+SStrHz [Hz]
Current frequency step setting is equal:
StepFrequency=SStp*1000+SStpHz [Hz]

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A8. GetLimits – Get limits.

HEAD	LEN	CTRL	CRC
0x96	2	18	Xx

In response, the controller sends **ShowLIMITS** frame.

A9. GetPAGC – Get power level for AGC mode.

HEAD	LEN	CTRL	CRC
0x96	2	19	Xx

In response the controller sends **ShowPAGC** frame.

A10. GetPMGC – Get power level for MGC mode.

HEAD	LEN	CTRL	CRC
0x96	2	20	Xx

In response the controller sends **ShowPMGC** frame.

A11. GetFREQ – Get internal source frequency.

HEAD	LEN	CTRL	CRC
0x96	2	21	Xx

In response the controller sends **ShowFREQ** frame.

A12. GetSKEY – Get soft key

HEAD	LEN	CTRL	CRC
0x96	3	23	Xx

In response the controller sends **ShowSKEY** frame.

A13. GetBurstPar – Get Burst Parameters

HEAD	LEN	CTRL	CRC
0x96	2	24	Xx

In response the controller sends **ShowBurstPar** frame.

A14. GetSweepPar – Get Sweep Parameters.

HEAD	LEN	CTRL	CRC
0x96	2	25	Xx

In response the controller sends **ShowSweepPar** frame.

A15. GetSVER – Get controller software and hardware version

HEAD	LEN	CTRL	CRC
0x96	2	29	Xx

In response, the controller sends **ShowSVER** frame.

A16. GetMEAS – Get measurements

HEAD	LEN	CTRL	CRC
0x96	2	30	Xx

In response, the controller sends ShowMEAS frame

A17. GetSTA – Get status

HEAD	LEN	CTRL	CRC
0x96	2	31	Xx

In response, the controller sends ShowSTA frame.

B. Frames from the controller to host

B1. ShowLIMITS - Show limits

HEAD	LEN	CTRL	DATA								CRC
0x96	10	2	FPLH	FPLL	RPLH	RPLL	Nu	nu	nu	nu	xx

FPLH- HighByte,
FPLL- LowByte,
<FPLH, FPLL>=ForwardPowerLimit =two bytes set for ForwardPowerLimit. Scale is dW,
Example ForwardPowerLimit=1=0.1W

RPLH- HighByte,
RPLL- LowByte,
<RPLH, RPLL>=ReversePowerLimit = two bytes set for ReversePowerLimit. Scale is dW,
Example ReversePowerLimit=1=0.1W

nu – not used.

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B2. ShowPAGC - Show power level for AGC mode.

HEAD	LEN	CTRL	DATA		CRC
0x96	4	3	AGCPoH	AGCPoL	xx

AGCPoH - HighByte
AGCPoL - LowByte
<AGCPoH, AGCPoL> = AGCPowerLevel= two bytes set power level for AGC mode. Scale is dW,
Example AGCPowerLevel=1=0.1 W

B3. ShowPMGC - Show power level for MGC mode.

HEAD	LEN	CTRL	DATA		CRC
0x96	4	4	MGCPoH	MGCPoL	xx

MGCPoH - HighByte
MGCPoL - LowByte
<MGCPoH, MGCPoL> = MGCPowerLevel=two bytes set power level for MGC mode. Scale is 0.1%,
Which means MGCPowerLevel=1=0.1 %

B4. ShowFREQ - Show internal source frequency

HEAD	LEN	CTRL	DATA				CRC
0x96	6	5	FreqH	FreqL	FreqHzH	FreqHzL	xx

FreqH- HighByte,
FreqL- LowByte,
FreqHzH- HighByte,
FreqHzL- LowByte,
<FreqH, FreqL> = Freq = two bytes Frequency setting, Scale is 1kHz,
Which means Freq=1=1 kHz
<FreqHzH, FreqHzL> = FreqHz = two bytes Frequency setting, Scale is 1Hz,
Which means FreqHz=1=1 Hz

Current Frequency setting is equal:
Frequency=Freq*1000+FreqHz [Hz].

B5. ShowSKEY - Show softkey

HEAD	LEN	CTRL	DATA	CRC
0x96	3	7	**Soft Key**	xx

Table 3.4 SoftKey bits

Soft Key		
Bit	Name	Description
7	SoftOn	=1 Host takes over the keyboard of controller. =0 Controller takes over the keyboard of controller.
6	Nu	Reserved
5	Nu	Reserved
4	Nu	Reserved
3	Key1	=1 Key1 is on, =0 Key1 is off.
2	Key0	=1 Key0 is on, =0 Key0 is off.
1	Key2	=1 Key2 is on, =0 Key2 is off.
0	Key3	=1 Key3 is on, =0 Key3 is off.

B6. ShowBurstPar - Show burst mode parameters

HEAD	LEN	CTRL	DATA					CRC
0x96	7	8	SCode	BRepTH	BrepTL	BOnTH	BOnTL	xx

SCode = 0 Burst mode is OFF,
= 1 Internal Burst mode is ON,
= 2 Change burst parameters without changing burst on/off.
= 3 External Burst mode is enable.

BRepTH- HighByte,
BRepTL- LowByte,
< BRepTH ,BRepTH >= BRep Repetition period burst cycle. Scale is 1ms.
BRep range=<1ms,50ms>.

BOnTH- HighByte,
BOnTL- LowByte,
< BOnTH ,BOnTH > = BOn Time of Power nn in burst cycle. Scale is 1us.
BOn range=<1us, 500us>

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B7. ShowSweepPar - Show sweep mode parameters

HEAD	LEN	CTRL	DATA						CRC
0x96	13	9	SCode	SStr	SStp	SCyc	SStrHz	SStpHz	xx

SCode = 0 Sweep mode OFF request,
= 1 Sweep mode ON request,
= 2 Change sweep parameters without changing sweep mode on/off.

SStr= [Word=HighByte, LowByte] Start frequency in the Sweep mode. Scale is kHz,
SStp=[Word=HighByte, LowByte] Step frequency in the Sweep mode. Scale is kHz,
Scyc= [Word=HighByte, LowByte] Number of steps in full sweep cycle.

SStrHz=[Word=HighByte, LowByte] Two bytes SStr offset. Scale in Hz.
SStrHz range=<0,999>Hz
SStpHz=[Word=HighByte, LowByte] Two bytes SStp offset. Scale in Hz.
SStpHz range=<0,999>Hz

Current start frequency setting is equal:
StartFrequency=SStr*1000+SStrHz [Hz]
Current frequency step setting is equal:
StepFrequency=SStp*1000+SStpHz [Hz]

B8 ShowSVER - Show controller software and hardware version

HEAD	LEN	CTRL	DATA						CRC
0x96	8	13	**SNH**	**SNL**	**SVerH**	**SVerL**	**DVerH**	**DVerL**	xx

SNH- HighByte,
SNL- LowByte,
<SNH, SNL>= Serial Number two bytes information about Serial Number,

SVerH- HighByte
SVerL- LowByte,
<SVerH, SVerL>= Software Version two bytes information about Software Version,

DVerH- HighByte,
DVerL- LowByte,
<DVerH, DVerL>= Device Version two bytes information about Device Version,

B9. ShowMEAS - Show measurements

HEAD	LEN	CTRL	DATA								CRC
0x96	8	13	**FPH**	**FPL**	**RPH**	**RPL**	**nu**	**nu**	**TPH**	**TPL**	xx

FPH- HighByte,
FPL- LowByte,
<FPH, FPL>= Forward Power — current measured ForwardPower. Scale is dW, it means ForwardPower=1=0.1 W

RPH- HighByte,
RPL- LowByte,
<RPH, RPL>= ReversePower — current measured ReversePower. Scale is dW, it means ForwardPower=1=0.1 W

TPH- HighByte,
TPL- LowByte,
<TPH,TPL>= ADCTemp — current measured Temperature. Temperature= ADCTemp/26.4[^{o}C]

nu – not used ,

B10. ShowSTA - Show current controller state

HEAD	LEN	CTRL	DATA			CRC
0x96	5	15	**MainState**	**State**	**KeyState**	xx

MainState	
Value	Description
0	Initialization.
1	Controller is in safe loop.
2	Controller is waiting for RFPowerOn Request in LocalMode
3	Controller is waiting for confirm of RFPowerOn in LocalMode
4	Controller is in main loop of the LocalMode
5	Controller is waiting for RFPowerOn Request in RemoteMode
6	Controller is waiting for confirm of RFPowerOn in RemoteMode
7	Controller is in main loop of the RemoteMode

Bytes:

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State		
Bit	Name	Description
7	FstRemote	=1 Controller works in RemoteMode, =0 Controller works in LocalMode.
6	FStExtBurst	=1 External Burst Mode is working =0 External Burst Mode is not working.
5	FStRFError	=1 RFError detected, =0 RFError not detected.
4	FStSafetyLP	=1 error of the safety loop detected, =0 error of the safety loop not detected.
3	Nu	Reserved
2	FStExceedRP	=1 limit of the ReversePower detected, =0 limit of the ReversePower not detected.
1	FStExceedFP	=1 limit of the ForwardPower detected, =0 limit of the ForwardPower not detected.
0	FStExceedTmp	=1 temperature error detected =0 temperature error not detected.

KeyState		
Bit	Name	Description
7	SoftOn	=1 Host takes over the keyboard of controller, -0 Controller takes over the keyboard of controller.
6	Nu	Reserved
5	Nu	Reserved
4	Nu	Reserved
3	Key1	=1 Key1 is on, =0 Key1 is off.
2	Key0	=1 Key0 is on, =0 Key0 is off.
1	Key2	=1 Key2 is on, =0 Key2 is off.
0	Key3	=1 Key3 is on, =0 Key3 is off.

B11. REJ – rejected frame – incorrect command

HEAD	LEN	CTRL	CRC
0x96	2	42	Xx

3.8 Examples

3.8.1 CRC Calculation

Function in C language:

```
          BYTE CalcCRC(BYTE dat, BYTE crc)
{ int i;
  for(i=0;i<8;i++)
     {    if((crc ^ dat) & 0x01)
            { crc=crc ^ 0x18;
              crc=crc >> 1;
              crc=crc | 0x80;
            }
          else
           { crc=crc >> 1;
             crc=crc & 0x7f;
           }
          dat=dat >> 1;
      }
return(crc);
}
```

In Tramsmitted Frame, first set variable crc=0, then call CalcCRC for fields HEAD.LEN, CTRL and DATA, and write variable crc in field CRC.

Received frame is correct if calculated crc from fields HEAD, LEN, CTRL, DATA is equal CRC field from received frame.

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3.8.2 Initialization

Exemplary transactions in the initialization stage.

HOST	CONTROLLER
GetLIMITS	
	ShowLIMITS
GetPAGC	
	ShowPAGC
.	
.	
.	
GetSweepPar	
	ShowSweepPar

3.8.3 Measure

Exemplary transactions for continuous measure

HOST	CONTROLLER
GetMEAS	
	ShowMEAS
GetMEAS	
	ShowMEAS
GetMEAS	
	ShowMEAS

5.3. Setting

Exemplary transactions for setting PowerLevel for AGC mode.

HOST	CONTROLLER
SetPAGC	
	ShowPAGC

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Appendix

AG 06-450 Specifications

Class Of Operation
Class "B"

Frequency Of Operation
100 kHz to 450 kHz

RF Power Output
50 Ohm load:
400W for 100 to 450 kHz
Up to 550 W for 200 to 450 kHz

Any load:
Up to 200W , continues operation.

Mismatch Power Output
Continues Load Power at 20C:
2:1 VSWR (25 Ohm) 210W minimum
3:1 VSWR (15 Ohm) 145W minimum
Limited by heat protection circuit!

Burst and Pulse mode Load Power:
3:1 VSWR, 300W minimum
Limited by Reverse Power Limitter!

Gain
57 dB @ 500W / 0.45 MHz
±1 dB 100 kHz to 450 kHz

RF Input Drive for AGC
Recommended –3 dBm to 0 dBm for ±0.5 dB gain flatness

Input Drive Source
Signal or function generator, analog computer input capable of up to 1 Vp-p @ 50 Ohm
Input range: -30 to 0 dBm typical, +5 dBm maximum

Internal RF Source
DDS oscillator: 100 kHz to 450 kHz, 1 kHz resolution

Input and Output Impedance
50 Ohm
2:1 max INPUT VSWR
3:1 max OUTPUT VSWR

Output VSWR Protection
80 W max reflected power limit for Load Impedance > 50 Ohm. Current level protection for Load Impedance < 50 Ohm.

Harmonic Level @ 500W
450 kHz: - 45 dBc or better for any harmonic (built-in output filter),
200 kHz: -19 dBc or better for any harmonic (no filter effect).
NOTE! See chart for details.

Spurious Output
- 45 dBc

Output Settings & Control
- Front Panel EDITOR and function switches for manual control,
- RS232 port for GUI or other computer communication. Rear Panel.
- SubD 25 Analog and Digital I/O . Port power scale 1V=100W. Rear Panel

BURST operation
Pulse range: 1 to 500 usec
Period: 1 to 50 milliseconds
User settings via GUI and RS232

BURST - external
DC to > 200 kHz. User defined BURST scheme via SubD-25.
See analog port description for more details.

SWEEP operation
100 to 500 kHz. Min time 10 ms, max 10s. Settings and activation from GUI only.

Output Blanking
For pulsed applications, T&C amplifiers and generators offer blanking of the output signal for minimum noise RF spectrum

RF Connectors
RF Input—BNC Female: Back Panel
RF Output—"N" Female: Back Panel

AC Power Source
200 - 240 VAC, 50/60 Hz, +/- 10%

AC Input Current (RMS)
Maximum: 11.5 A

AC Power Connection
IEC Standard Power Entry followed by RFI filter.
Filter range 0.1 to 30 MHz minimum

Cooling
Forced air, temperature controlled, heatsink temperature monitored via RS232 GUI interface.

Acoustic level:
45dBa @ Max Fan Speed @ temp.

Case
Designed to meet EMI and RFI shielding requirements steel chassis, blackened.
Front Panel: T&C off-white.

Dimensions
H135mm x W211mm x L445mm
(5.25" x 8.3" x 17.5")

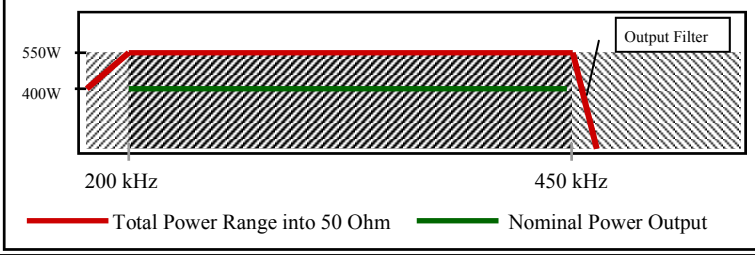
Weight:
14.8 kg, 32.5 lbs.

Mounting
Half Rack, 3U high. Optional: Rack Mount Kit, Adapter Kit, Coupling Screws.

Environmental conditions
Temp.: 10° to 40° C ambient
Humidity: 80%

Equipment intended for ISM applications in laboratory and light industrial environment.

AG 06-450 Performance Chart



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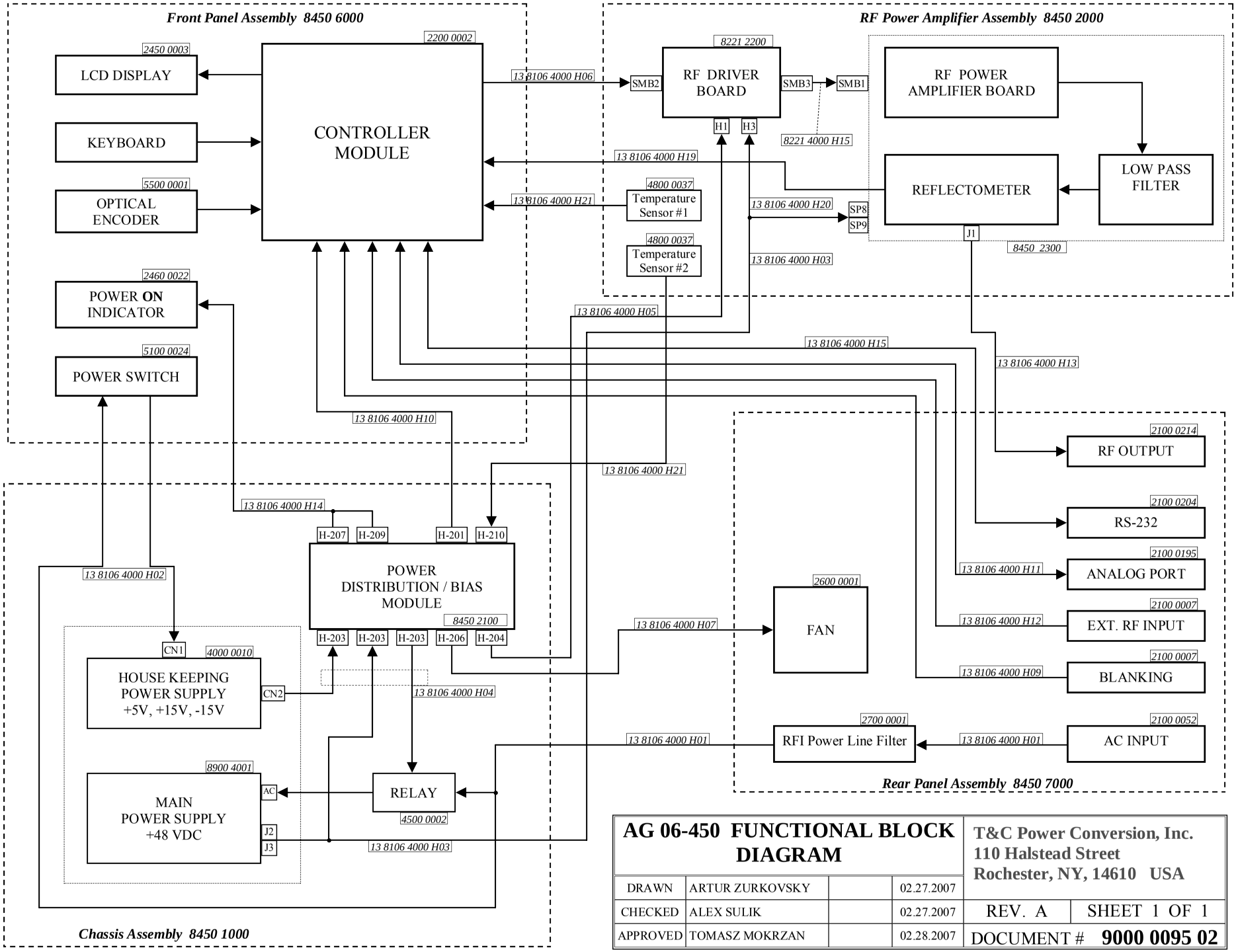
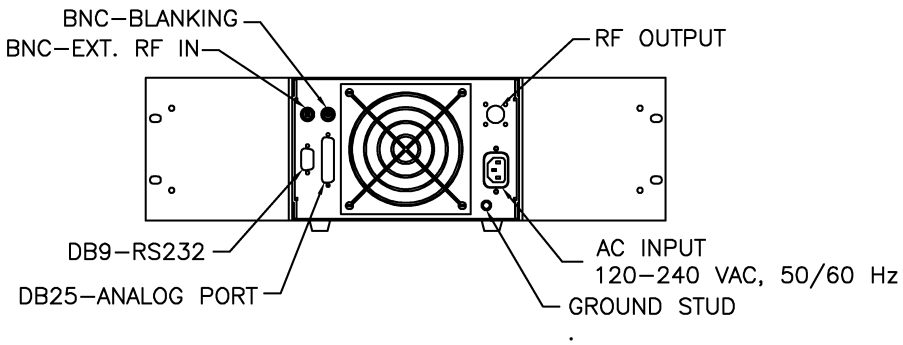
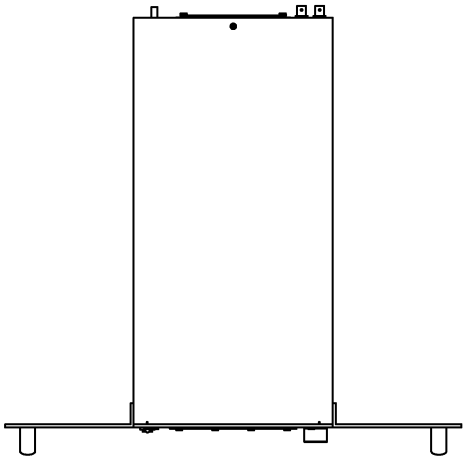


AG 06-450 FUNCTIONAL BLOCK DIAGRAM				T&C Power Conversion, Inc. 110 Halstead Street Rochester, NY, 14610 USA	
DRAWN	ARTUR ZURKOVSKY		02.27.2007		
CHECKED	ALEX SULIK		02.27.2007	REV. A	SHEET 1 OF 1
APPROVED	TOMASZ MOKRZAN		02.28.2007	DOCUMENT #	9000 0095 02



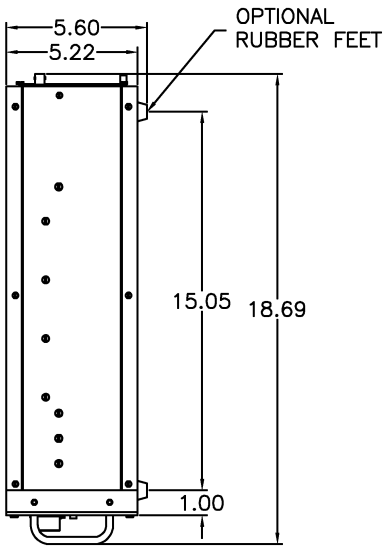
TOP VIEW

MIN 6" [152] CLEARANCE FOR PROPER AIR EXHAUST

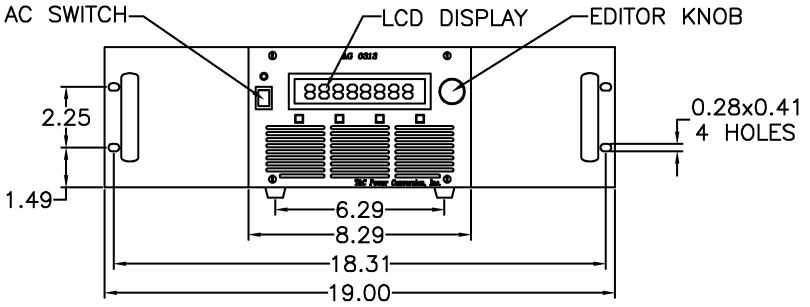


MIN 6" [152] CLEARANCE FOR PROPER AIR INTAKE

SIDE VIEW



FRONT VIEW



APPROVALS	DATE
DRAWN RMS	11/21/04
CHECKED	
ISSUED	

MOUNTING AND OUTLINE
AG0x13 FAMILY

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SIZE	DWG. NO.	REV.
A	9100 0209 90	A

SCALE		SHEET
NONE		1 OF 1

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